



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3537-1

Job Sheet 171114



Part No: D3537-1

Job Qty: 50 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/5/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 added automated welding DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/3/18	0.00	0.00	Start Up Waterjet		SC 18/01/31
105	Waterjet	50 pcs		2/3/18	0.00	2.15	Waterjet1		SC 18/01/31
125	QC	50 pcs		2/3/18	0.00	0.00	QC8		38
140	Brake NC	50 pcs		2/3/18	0.03	0.65	Brake NC 1		9-89
150	QC	50 pcs		2/3/18	0.00	0.00	QC5		EL
160	Autoweld 1	50 pcs		2/5/18	0.00	3.71	Automated welding		38
170	QC	50 pcs		2/5/18	0.00	0.00	QC10		38 DAS
180	QC	50 pcs		2/5/18	0.00	0.00	QC5		9-89 38
210	Packaging	50 pcs		2/5/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	50 Ea		2/5/18	0.00	0.00	QC21		18-2-5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	5.3000 sf (.106 ea)	90-Start up Operation	

6.6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	5	116	0

DART
AEROSPACE
S037408



Wearpad

PART NO: D3537 - 1
Original Serial #: S037408
Revision:
Operation:
Change No:

Start up Operation

01/31/18
Job No: 171114

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	4.250inches $\pm$ 0.010	4.260 4.240	4,252	
2	Wearpad	3.500inches $\pm$ 0.010	3.510 3.490	3,501	
3	Wearpad	1.970inches $\pm$ 0.030	2.000 1.940	1,969	
4	Wearpad	3.630inches $\pm$ 0.030	3.660 3.600	3,622	
5	Wearpad	2.420inches $\pm$ 0.010	2.430 2.410	2,420	
6	Wearpad	0.220inches $\pm$ 0.010	0.230 0.210	0,222	
7	Wearpad	0.375inches $\pm$ 0.010	0.385 0.365	0,378	
8	Wearpad	0.063inches $\pm$ 0.010	0.073 0.053	0,059	

Plex 1/29/18 8:12 AM dart.leroux.jason